

TP123
**Temazinc 99
Temacoat Primer
Temathane PC 50**

The polyurethane systems TP123 are suitable for steel surfaces exposed to severe climatic conditions. The primer of the system, Temazinc 99, a zinc rich epoxy paint, offers cathodic protection for the steel. Temathane PC 50 polyurethane paint forms an easy to clean finish with good gloss and colour retention properties. The TP123 systems are suitable for application both in the field and in painting shops.

Corrosivity categories/durability according to ISO 12944	Tikkurila code	Treatment
Steel surfaces		
A1.19, A4.14	TP123	EPZn(R)EPPUR200/3-FeSa2½
Corrosivity categories C3-H, C4-M	TEMAZINC 99	40 µm
Steel surfaces outdoors in urban, maritime and industrial environment with high humidity and pollution.	TEMACOAT PRIMER	120 µm
According to SFS 5873, system A4.14	TEMATHANE PC 50	<u>40 µm</u>
	DFT	200 µm
A1.20, A4.15, A5I.04, A5M.05	TP123	EPZn(R)EPPUR240/3-FeSa2½
Corrosivity categories C4-H, C5-I-M, C5-M-M	TEMAZINC 99	40 µm
Steel surfaces outdoors in urban, maritime and industrial environment with high humidity and pollution.	TEMACOAT PRIMER	120 µm
	TEMATHANE PC 50	<u>80 µm</u>
	DFT	240 µm
Corrosivity categories/durability C4-H, C5-I-H, C5-M-H	TP123	EPZn(R)EPPUR280/3-FeSa2½
Steel surfaces outdoors in urban, maritime and industrial environment, where the humidity and pollution are high.	Temazinc 99	60 µm
	Temacoat Primer	160 µm
	Temathane PC 50	<u>60 µm</u>
The paint system fulfills the requirements set in the standard NORSOK M-501 rev. 5:2004 table A.1.	DFT	280 µm
A1.23, A5I.05, A5M.06	TP123	EPZn(R)EPPUR320/4-FeSa2½
Corrosivity categories/durability C4-H, C5-I-H, C5-M-H	TEMAZINC 99	40 µm
Steel surfaces outdoors in urban, maritime and industrial environment with high humidity and pollution.	TEMACOAT PRIMER	100 µm
	TEMACOAT PRIMER	100 µm
	TEMATHANE PC 50	<u>80 µm</u>
	DFT	320 µm

Marking of paint systems: TP123-SFS-EN ISO 12944-5/A4.15 (EPZn(R)EPPUR240/3-FeSa2½)

COLOURS

The product is tintable with TEMASPEED colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

SUITABLE SHOP PRIMERS

TEMAWELD ZSM, zinc silicate.
(temporary protection, should be removed before TEMAZINC 99 application)

SURFACE PREPARATION	Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4) Steel surfaces: Blast clean to grade Sa2½. (ISO 8501-1)
APPLICATION CONDITIONS	The surface must be clean and dry and the surface temperature should remain at least 3 °C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C. The relative humidity should not exceed 80 %.
APPLICATION	The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.
MAINTENANCE PAINTING	Maintenance Touch-up painting is sufficient for maintenance when the rust grade is Ri1 - Ri3. (ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2. (SFS-ISO 8501-1) Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses. Repainting When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2½. Recoat in accordance with the original paint system.
PRODUCT INFORMATION	More detailed product information is available in respective data sheets.

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